

ABSTRACT

A station for forming packages of rolls of web material in a packaging machine includes a series of channels which supply the station with rolls according to selected positions. A receiving area of the station is delimited at bottom and at top by a pair of endless conveying belts, parallel to each other and arranged one above the other at adjustable levels. Groups of rolls being formed in the receiving area go out at an outlet side, while a side opposite to the outlet side is closed with a pusher moving in opposite directions, so as to move a group out of the receiving area. A sheet of wrapping material is situated near the outlet side to wrap around the group when exiting. The outlet side is closed by two swinging walls which allow the group of rolls to exit. The swinging walls constitute joining surfaces with a conveying line, and two plates are moved to partially overlap each other and to overlap free edges of the sheet.